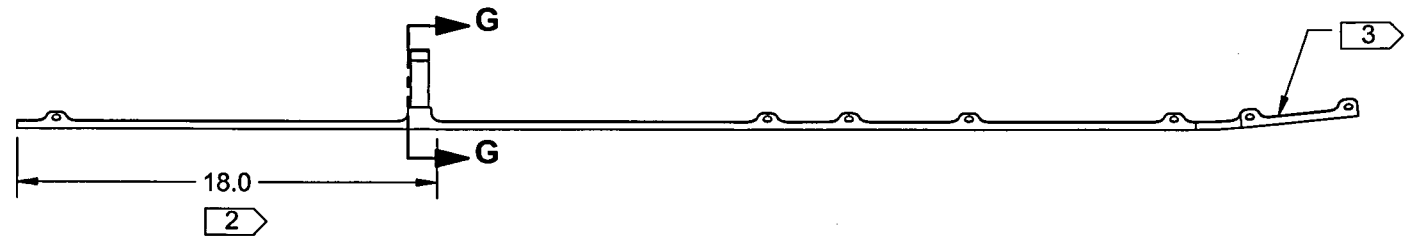
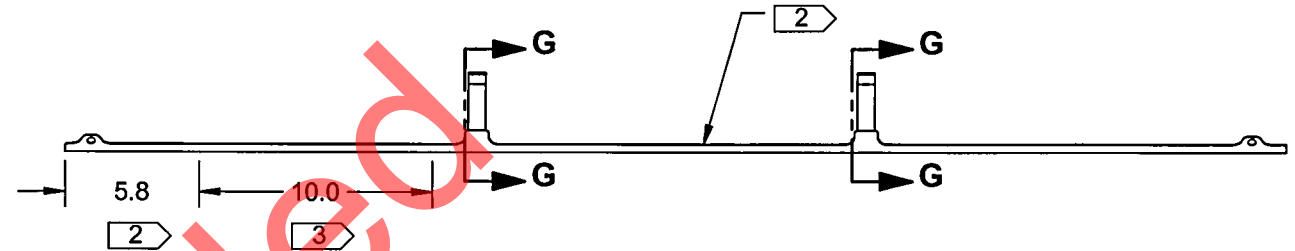
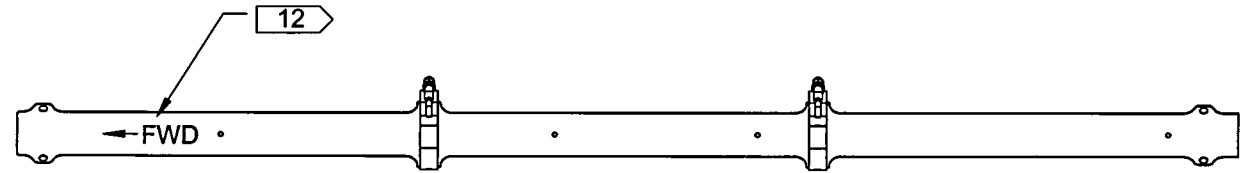
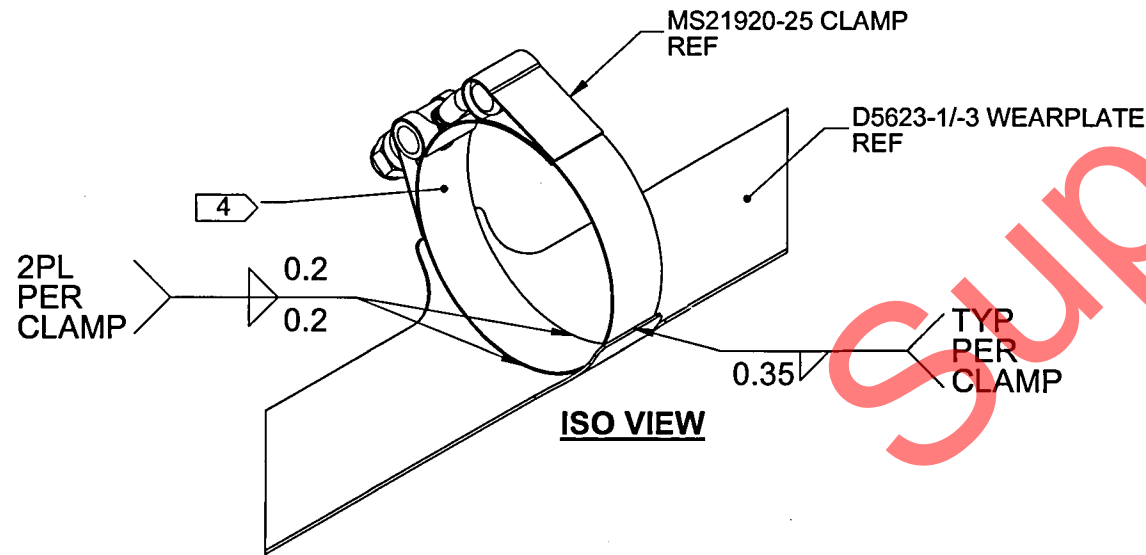
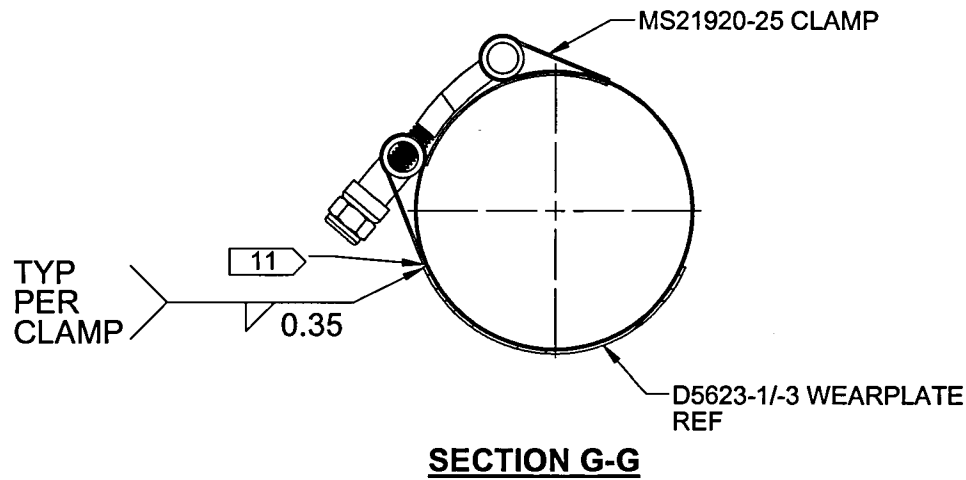


ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
1	X		D5623-041	FWD WEARPLATE ASSY LH
2		X	D5623-043	AFT WEARPLATE ASSY LH
3	1		D5623-1	FWD WEARPLATE
4		1	D5623-3	AFT WEARPLATE
5	2	1	MS21920-25	CLAMP



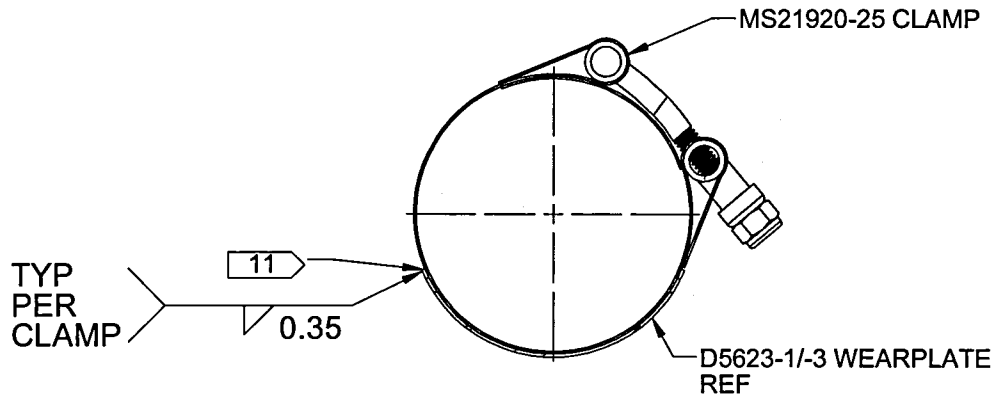
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
 - 3) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.060-0.080 TOTAL THICK, PER DART QSI 005 SECTION 4.9
 - 4) FINISH: COAT ENTIRE INNER (CONCAVE) SURFACE OF MS21920 CLAMP WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
 - 5) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 6) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 7) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 8) IDENTIFICATION: IDENTIFY WITH DART P/N "D5623-04X" USING FINE POINT PERMANENT INK MARKER PER DART QSI 044 SECTION 6.1
 - 9) WEIGHT: D5623-041 = 1.15 lbs, D5623-043 = 1.27 lbs
 - 10) WELDING: PER DART QSI 004
 - 11) INDEX MS21920-25 CLAMP TABS WITH WEARPLATE AT THIS LOCATION
 - 12) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER

APPROVED

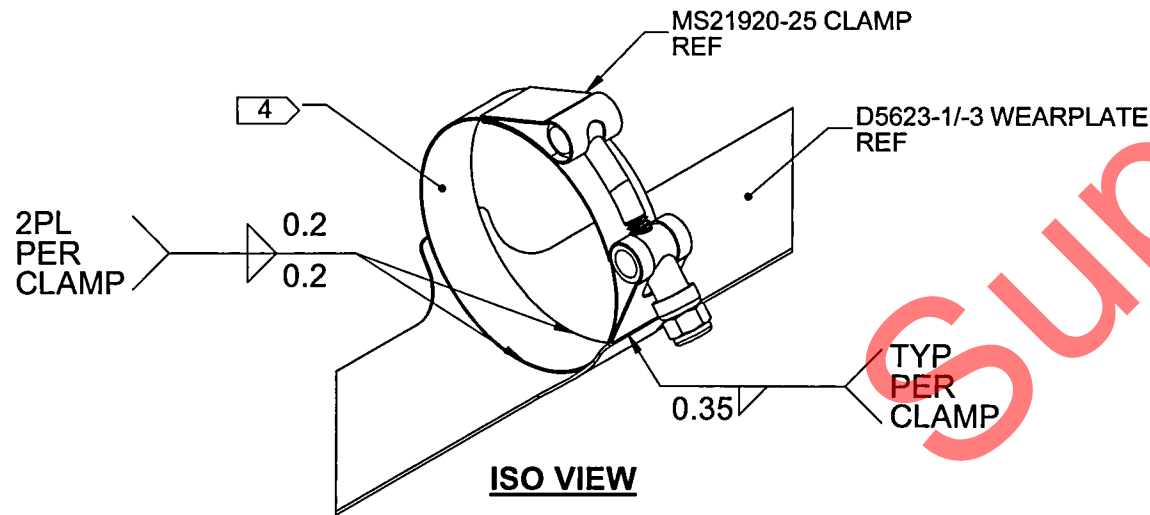
A	NEW ISSUE	WK	18.03.25
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5623	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	18.03.25	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2018 AUG 15
ECN 18-783

ITEM	QTY -042	QTY -044	P/N	DESCRIPTION
1	X		D5623-042	FWD WEARPLATE ASSY RH
2		X	D5623-044	AFT WEARPLATE ASSY RH
3	1		D5623-1	FWD WEARPLATE
4		1	D5623-3	AFT WEARPLATE
5	2	1	MS21920-25	CLAMP



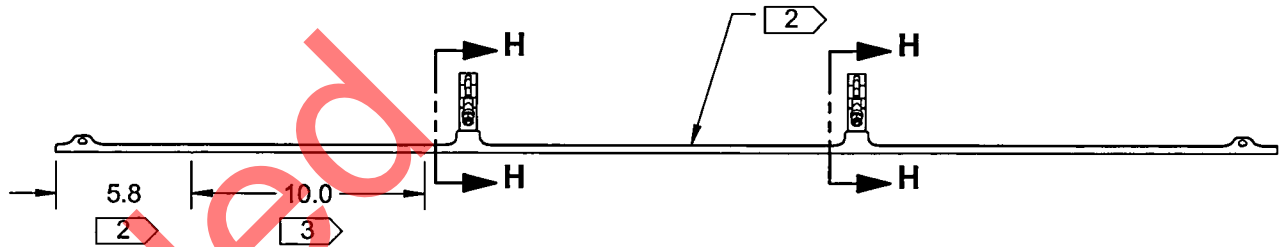
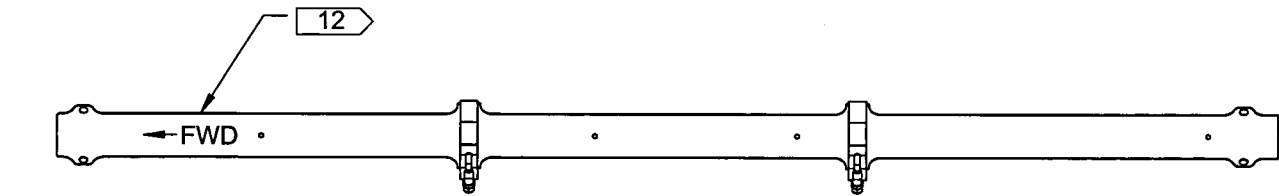
SECTION H-H



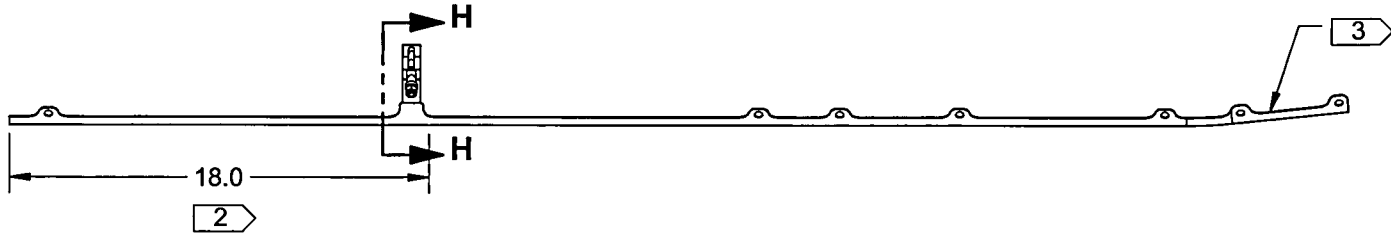
ISO VIEW

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
- 3) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.060-0.080 TOTAL THICK, PER DART QSI 005 SECTION 4.9
- 4) FINISH: COAT ENTIRE INNER (CONCAVE) SURFACE OF MS21920 CLAMP WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
- 5) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) UNITS: INCHES UNLESS OTHERWISE NOTED
- 7) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 8) IDENTIFICATION: IDENTIFY WITH DART P/N "D5623-04X" USING FINE POINT PERMANENT INK MARKER PER DART QSI 044 SECTION 6.1
- 9) WEIGHT: D5623-042 = 1.15 lbs, D5623-044 = 1.27 lbs
- 10) WELDING: PER DART QSI 004
- 11) INDEX MS21920-25 CLAMP TABS WITH WEARPLATE AT THIS LOCATION
- 12) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER



D5623-042 FWD WEARPLATE ASSEMBLY RH



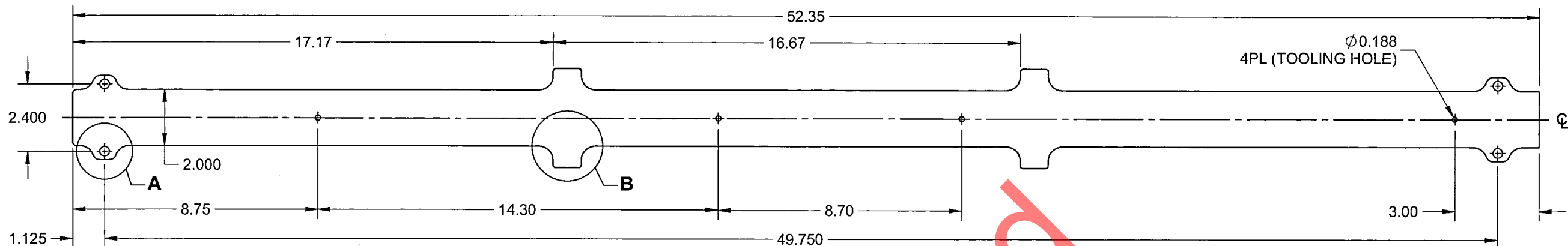
D5623-044 AFT WEARPLATE ASSEMBLY RH

RELEASED

2018 AUG 15

APPROVED	DESIGN	WK	DART AEROSPACE LTD	
	DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	VS	DRAWING NO.	REV. A
	MFG. APPR.	JFS	D5623	SHEET 2 OF 4
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	WEARPLATE ASSY	NTS
DATE		18.03.25	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

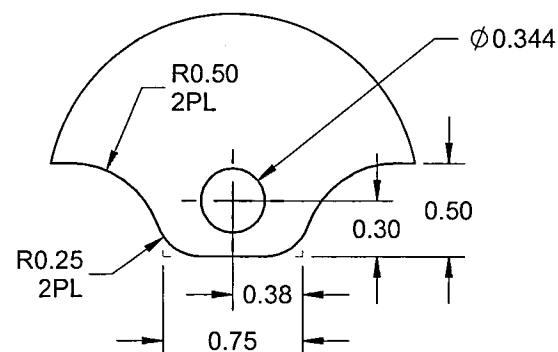
8 7 6 5 4 3 2 1



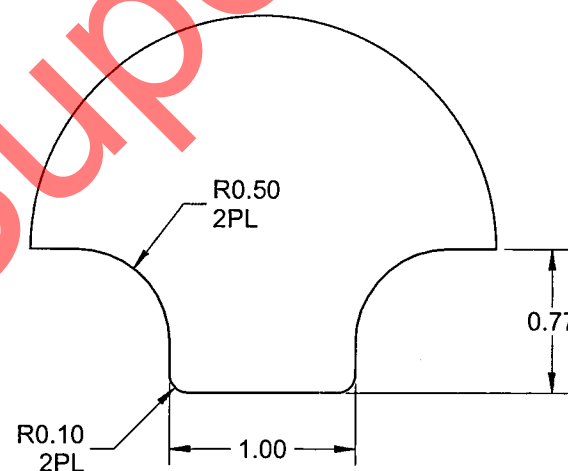
D5623-1F FLAT PATTERN



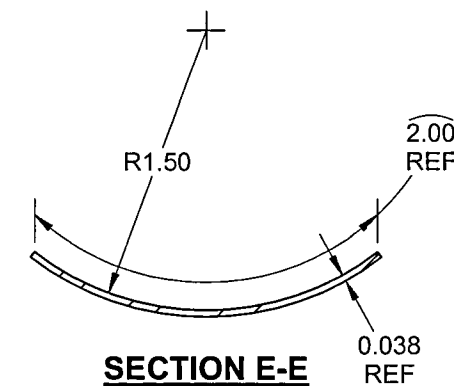
D5623-1 FWD WEARPLATE
(MAKE FROM D5623-1F)



DETAIL A



DETAIL B



SECTION E-E

RELEASED
2018 AUG 15

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET, 0.035 THICK (20 GAUGE)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D5623-1 = 1.11 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER CAD FILES D5623-1F_REVA.DXF

APPROVED

DESIGN	WK	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5623	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	18.03.25	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

